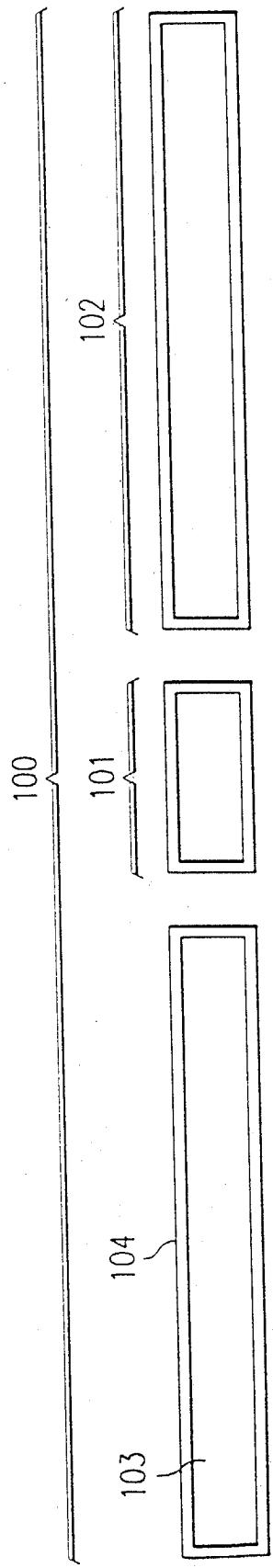
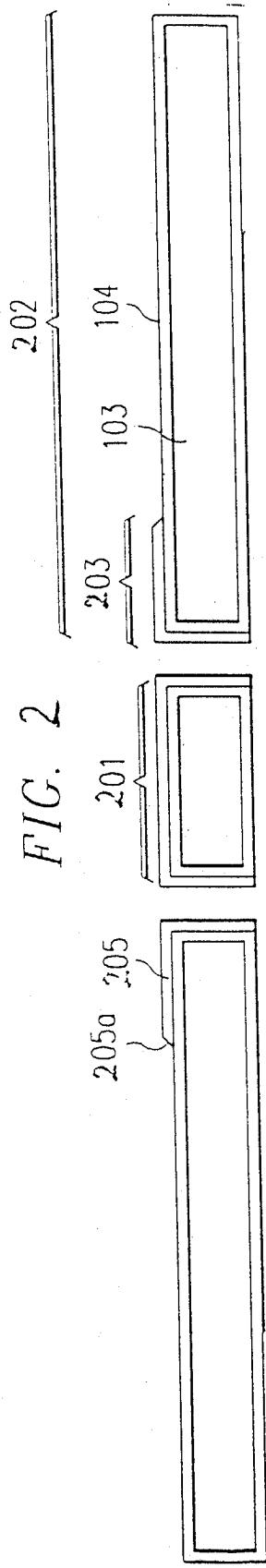


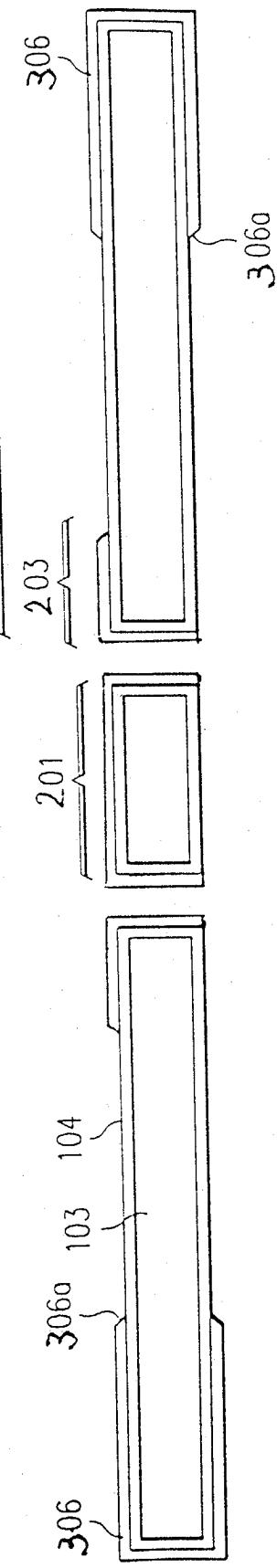
*FIG. 1*



*FIG. 2*



*FIG. 3*



FIRST PLATING SYSTEM

410

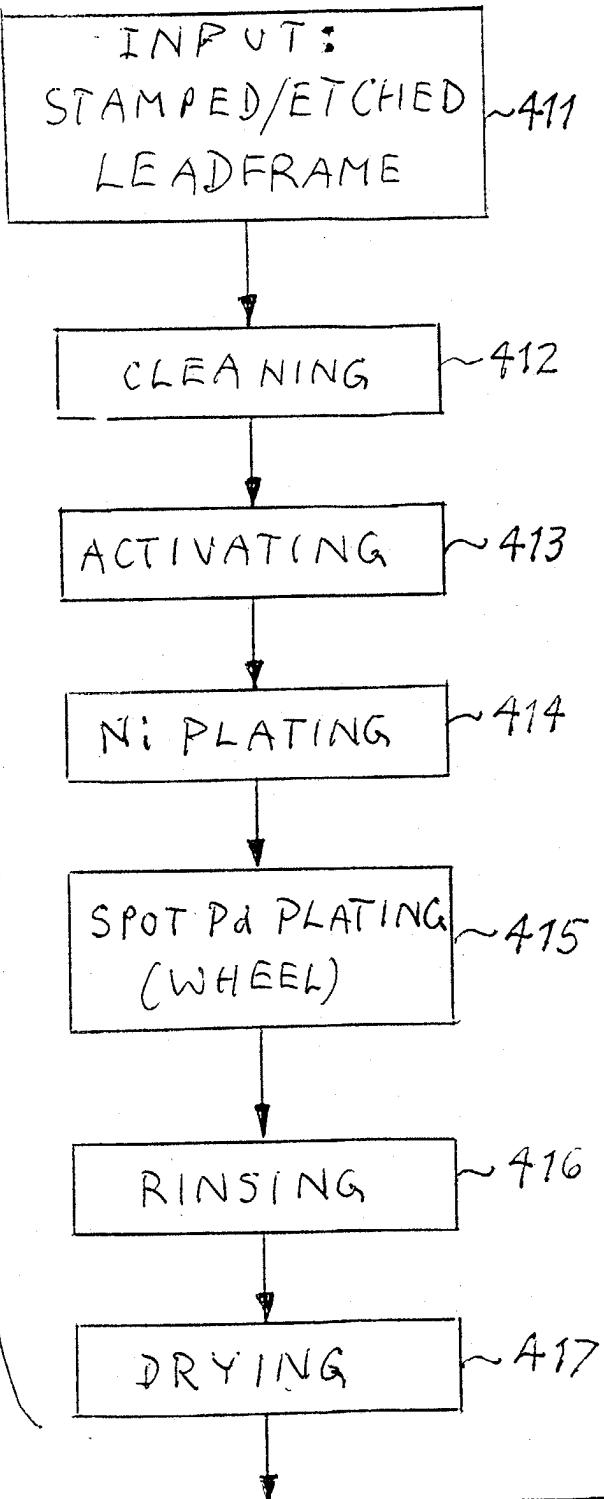
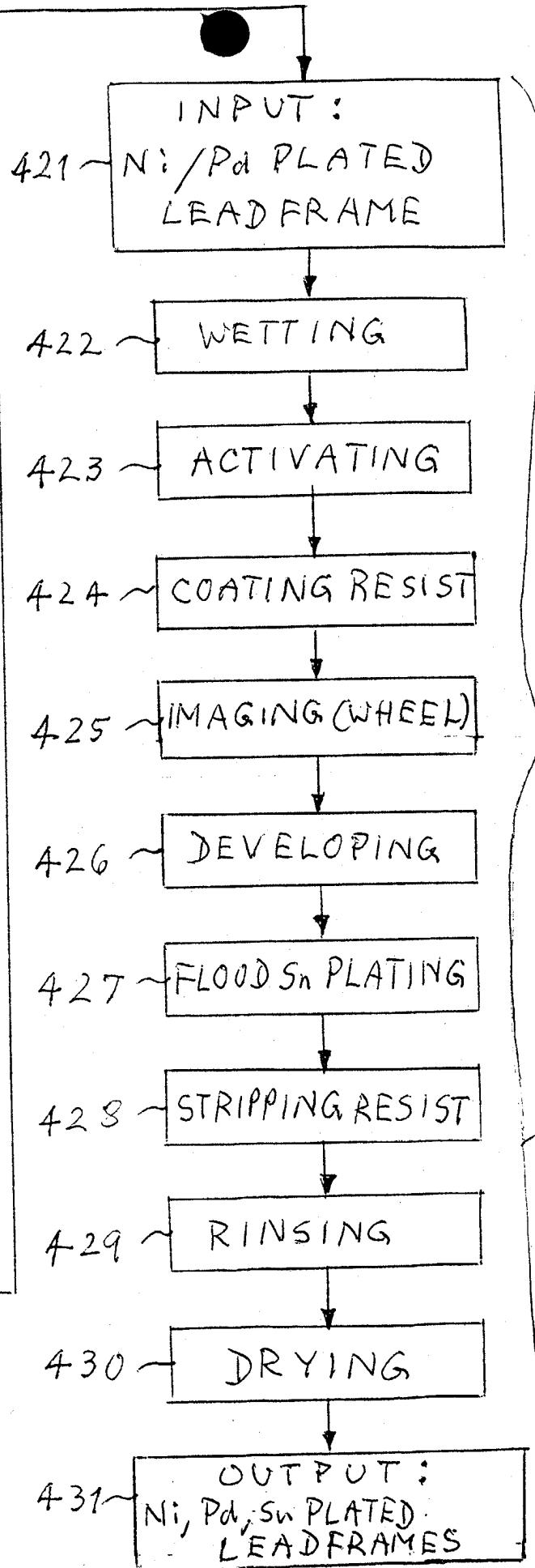


FIG. 4

400

SECOND PLATING SYSTEM

420



RIGHT

500

501

501

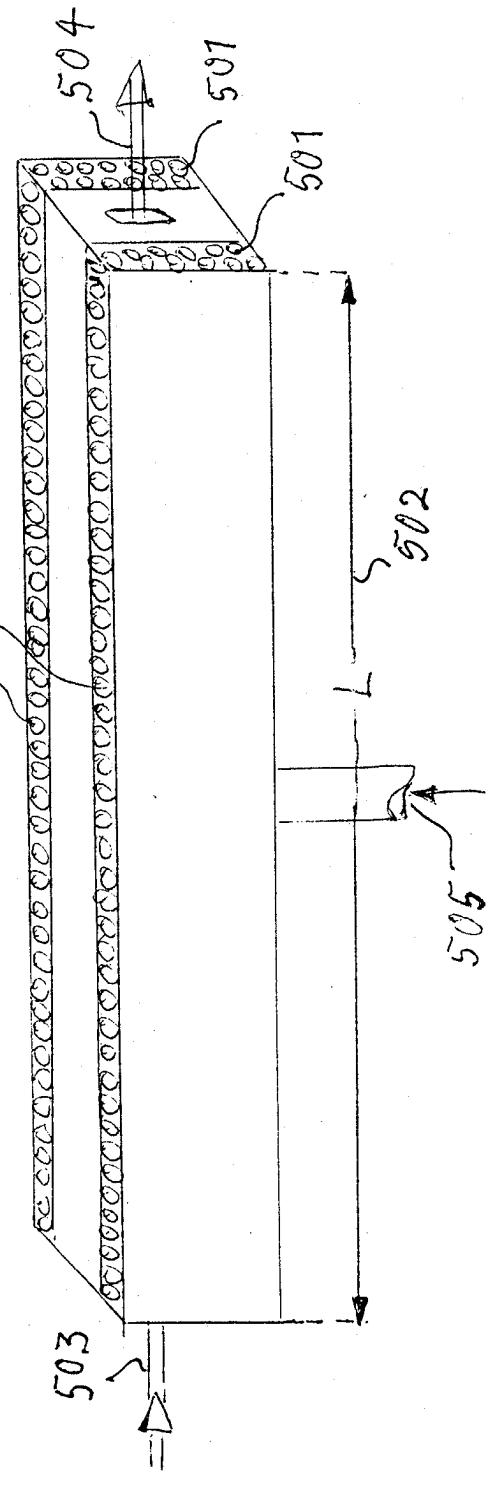


FIG. 5